Marine Propulsion Systems



ZF 510 V

10° V-drive, remote mount marine transmission.

Description Features Options

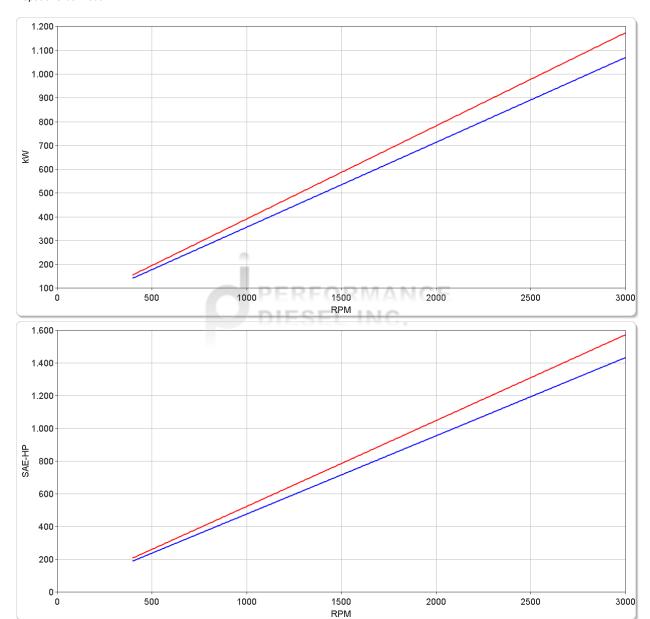


ZF 510 V Ratings

Pleasure Duty

RATIOS	MAX. T	MAX. TORQUE POWER/RPM					INPUT POWER CAPACITY					
RATIOS	Nm	ftlb	kW	hp	kW	hp	kW	hp	kW	hp	RPM	
	2100 rpm		2300 rpm		2450 rpm							
1.125, 1.263, 1.529, 1.774, 2.000, 2.222	3737	2756	0.3913	0.5248	822	1102	900	1207	959	1286	3000	
2.480	3406	2512	0.3566	0.4783	749	1004	820	1100	874	1172	3000	

^{*} Special Order Ratio.



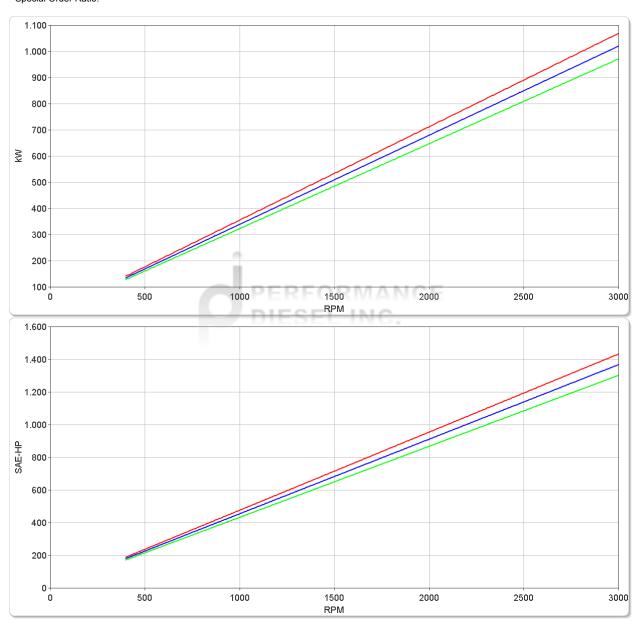
ZF 510 V

Ratings

Light Duty

RATIOS	MAX. TORQUE POWER/RPM					INPUT POWER CAPACITY					
RATIOS	Nm	ftlb	kW	hp	kW	hp	kW	hp	kW	hp	RPM
					210	0 rpm	230	0 rpm	245	0 rpm	
1.125, 1.263, 1.529, 1.774, 2.000	3406	2512	0.3566	0.4783	749	1004	820	1100	874	1172	3000
2.222	3251	2398	0.3404	0.4565	715	959	783	1050	834	1118	3000
2.480	3096	2283	0.3242	0.4347	681	913	746	1000	794	1065	3000

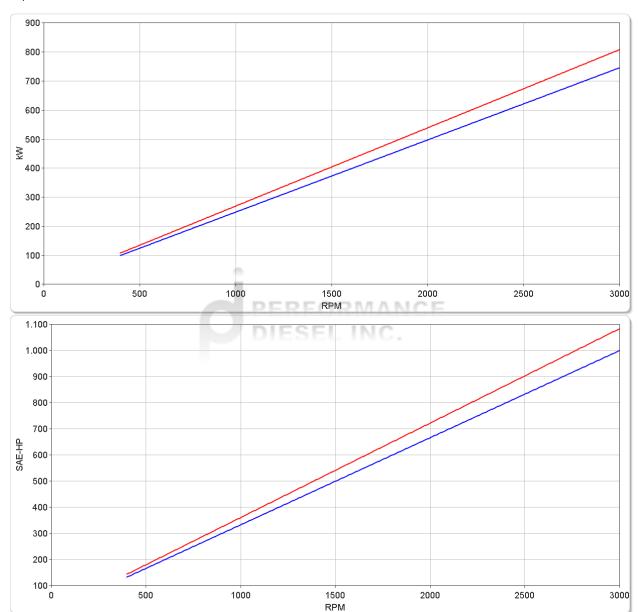
* Special Order Ratio.



Medium Duty

RATIOS	MAX. TORQUE POWER/RPM			INPUT POWER CAPACITY						MAX.	
RATIOS	Nm	ftlb	kW	hp	kW	hp	kW	hp	kW	hp	RPM
					1800	rpm	2100) rpm	2250	rpm (
1.125, 1.263, 1.529, 1.774, 2.000	2573	1898	0.2694	0.3613	485	650	566	759	606	813	3000
2.222, 2.480	2374	1751	0.2486	0.3334	447	600	522	700	559	750	3000

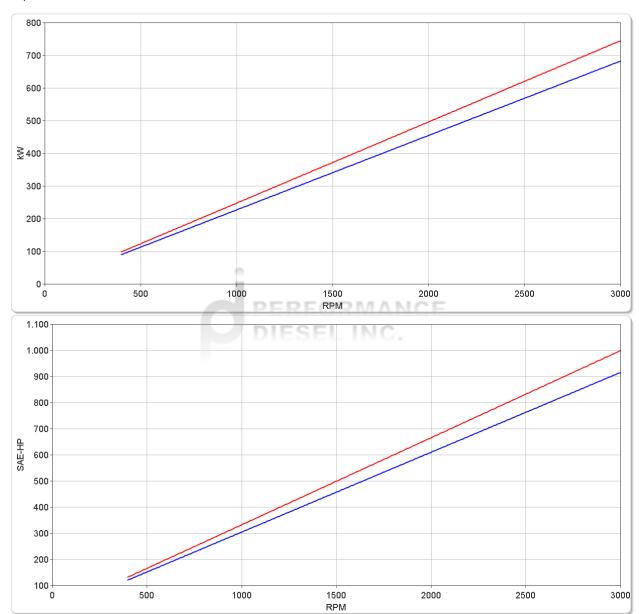
^{*} Special Order Ratio.



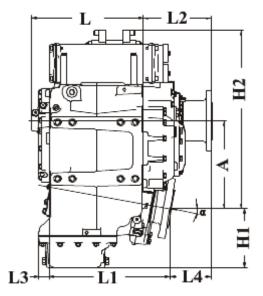
Continuous Duty

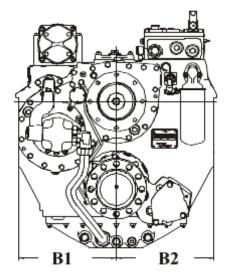
RATIOS	MAX. TORQUE POWER/RPM				INPUT POWER CAPACITY						MAX.
RATIOS	Nm	ftlb	kW	hp	kW	hp	kW	hp	kW	hp	RPM
					1600	rpm	1800) rpm	2100) rpm	
1.125, 1.263, 1.529, 1.774, 2.000	2374	1751	0.2486	0.3334	398	533	447	600	522	700	3000
2.222, 2.480	2176	1605	0.2279	0.3056	365	489	410	550	478	642	3000

^{*} Special Order Ratio.



ZF 510 V Dimensions

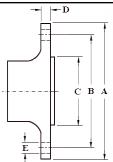




	mm (inches)											
Angle	Α	B ₁	B ₂	H ₁	H ₂		L1	L ₂	L ₃	L ₄		
10.0	217 (8.52)	298 (11.7)	298 (11.7)	167 (6.55)	357 (14.0)	439 (17.3)	439 (17.3)	123 (4.84)	-	125 (4.92)		
	Weight kg (lb)						Oil Capacity Litre (US qt)					
200 (441)						12.0 (12.7)						

Output Coupling Dimensions

	Δ B		R	4	2	A TOTAL OF		Bolt Holes					
	^			-61				No.	Diame	eter (E)			
132665534						mm	in		mm	in			
205	8.07	170	6.69	140	5.51	20.0	0.79	10	18.2	0.72			





Duty Definitions

PLEASURE DUTY DEFINITION Highly intermittent operation with very large variations in engine speed and power

Average engine operating 500 hours/year

hours limit: 300 hours/year for mechanical gearboxes

Typical hull forms: Planing.

Typical applications: Private, non-commercial, non-charter sport/leisure activities.

LIGHT DUTY DEFINITION Intermittent operation with large variations in engine speed and power

Average engine operating 2500 hours/year

hours limit: (for hydraulic gearboxes smaller than the ZF 650 series, 2000 hours/year).

Typical hull forms: Planing and semi-displacement.

Typical applications: Private and charter, sport/leisure activities, naval and police activities.

MEDIUM DUTY DEFINITION Intermittent operation with some variations in engine speed and power

Average engine operating 4000 hours/year.

hours limit: 3500 hours/year for gearboxes smaller than ZF 2000 series and workboat ZF W2700 series.

Typical hull forms: Semi-displacement and displacement

Typical applications: Charter and commercial craft (example: crew boats and fast ferries), and naval and police activities.

CONTINUOUS DUTY DEFINITION Continuous operation with little or no variations in engine speed and power

Average engine operating Unlimited

hours limit:

Typical hull forms: Displacement.

Typical applications: Heavy duty commercial vessels, tugs, fishing boats

Duty Ratings

Ratings apply to marine diesel engines at the indicated speeds. At other engine speeds, the respective power capacity (kW) of the transmission can be obtained by multiplying the Power/Speed ratio by the speed.

Approximate conversion factors:

1 kW = 1.36 metric hp

1 kW = 1.34 U.S. hp (SAE)

1 U.S. hp = 1.014 metric hp

1 Nm = 0.74 lb.ft

Ratings apply to right hand turning engines, i.e. engines having counterclockwise rotating flywheels when viewing the flywheel end of the engine. These ratings allow full power through forward and reverse gear trains, unless otherwise stated.

Contact your nearest ZF Sales and Service office for ratings applicable to gas turbines, gasoline (petrol) engines, as well as left hand turning engines, and marine transmissions for large horsepower capacity engines.

Ratings apply to marine transmissions currently in production or in development and are subject to change without prior notice.

NOTE: THE MAXIMUM RATED INPUT POWER MUST NOT BE EXCEEDED (SEE RESPECTIVE RATINGS IN THE TECHNICAL DATA SHEETS)

Safe Operating Notice

The safe operation of ZF products depends upon adherence to technical data presented in our brochures. Safe operation also depends upon proper installation, operation and routine maintenance and inspection under prevailing conditions and recommendations set forth by ZF. Damage to transmission caused by repeated or continuous emergency manoeuvres or abnormal operation is not covered under warranty. It is the responsibility of users and not ZF to provide and install guards and safety devices, which may be required by recognized safety standards of the respective country (e.g. for U.S.A. the Occupational Safety Act of 1970 and its subsequent provisions).

Monitoring Notice

The safe operation of ZF products depends upon adherence to ZF monitoring recommendations presented in our operating manuals, etc. It is the responsibility of users and not ZF to provide and install monitoring devices and safety interlock systems as may be deemed prudent by ZF. Consult ZF for details and recommendations.

Torsional Responsibility and Torsional Couplings

The responsibility for ensuring torsional compatibility rests with the assembler of the drive and driven equipment. ZF can accept no liability for gearbox noise caused by vibrations or for damage to the gearbox, the flexible coupling or to other parts of the drive unit caused by this kind of vibration. Contact ZF for further information and assistance. ZF recommends the use of a torsional limit stop for single engine powered boats, wherein loss of propulsion power can result in loss of control. It is the buyer's responsibility to specify this option, which can result in additional cost and a possible increase in installation length.

ZF can accept no liability for personal injury, loss of life, or damage or loss of property due to the failure of the buyer to specify a torsional limit stop. ZF selects torsional couplings on the basis of nominal input torque ratings and commonly accepted rated engine governed speeds. Consult ZF for details concerning speed limits of standard offering torsional couplings, which can be less than the transmission limit. Special torsional couplings may be required for Survey Society Ice Classification requirements.

