



Horizontal offset, remote mount marine transmission.

#### **Description**

- Design, manufacture and quality control standards comply with ISO 9001 and AQAP .
- Marine transmission with reduction drive gearing and hydraulically actuated mulit-disc clutch for engagement
- Low weight design for heavy duty fast ferry applications. Also suitable for other weight sensitive craft, e.g. high speed motor yachts.
- Compatible with all types of engines and water jet propulsion. .
- Output shaft rotating in the opposite direction to that of the input shaft.
- Easy installation and fully works tested for guaranteed reliability.

#### **Features**

- Case hardened and precisely ground gear teeth for long life and smooth running .
- Compact, space-saving design, complete with integral oil cooler, pump and full-f1ow filter.
- Modular component design for fast and easy service and repair. .
- Lightweight cast aluminum alloy housing resistant to sea water corrosion. .
- Smooth and reliable clutch operation with hydraulically controlled clutch engagement and electrical actuation
- One power take off (PTO) drive with SAE connection, permanently connected and driven from the input shaft
- Trailing pump to guarantee adequate transmission lubrication when the output shaft is rotated with the input shaft stationary.
- HW version: special "AntiFlex" mounting arrangement to prevent housing and component stress as a result of hull distortion and temperature changes.

## **Options**

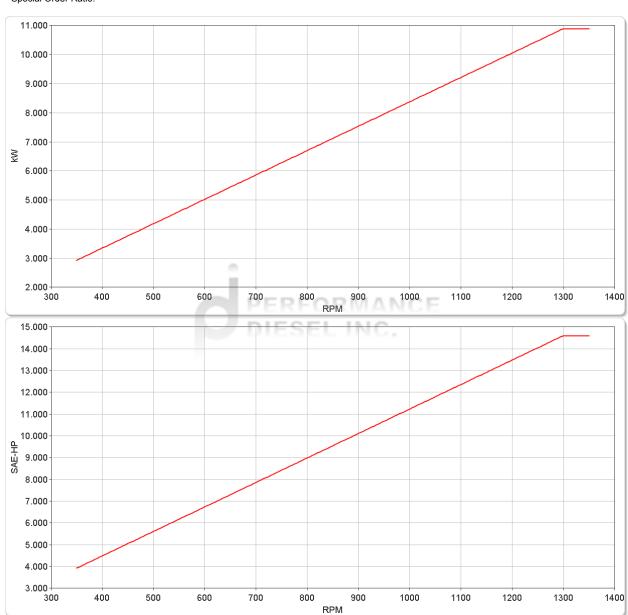
- Monitoring devices fitted and connected to a terminal box as required.
- Classification certification from all major Classification Societies available on request. .
- Trailing pump to guarantee adequate transmission lubrication when the output shaft is rotated with the input shaft stationary.
- Additional power take off (PTO) drives with SAE connections, permanently connected and driven from the input shaft.

Ratings

# **Light Duty**

RATIOS	MA TOR	XX. QUE	POWER/RPM INPL			INPU	IPUT POWER CAPACITY				
$+\cup$	Nm	ftlb	kW	hp	kW	hp	kW	hp	kW	hp	RPM
	750	rpm	100	0 rpm	1300	) rpm					
1.487, 1.694, 1.771, 1.853, 1.912, 2.129	80000	59005	8.3770	11.2337	6283	8425	8377	11234	10890	14604	1350

\* Special Order Ratio.

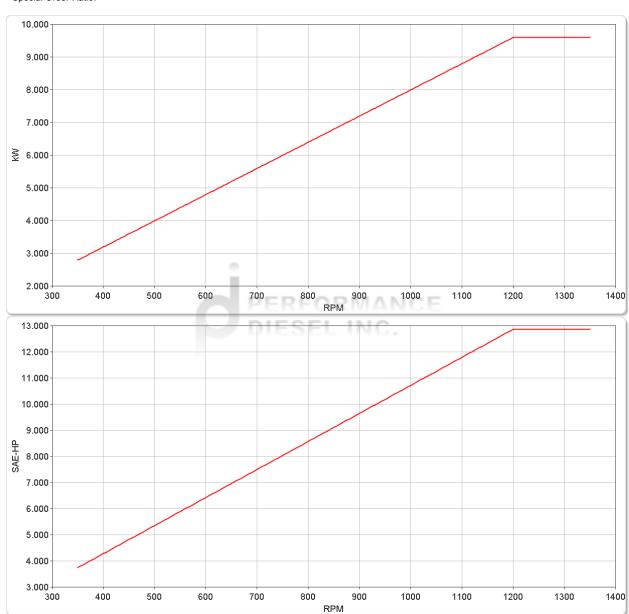


Ratings

# **Medium Duty**

RATIOS		MAX. TORQUE		R/RPM	INPUT POWER CAPACITY						MAX. RPM
$+\Box$	Nm	ftlb	kW	hp	kW	hp	kW	hp	kW	hp	KEIVI
		750	rpm	100	0 rpm	120	0 rpm				
1.487, 1.694, 1.771, 1.853, 1.912, 2.129	76400	56350	8.0000	10.7282	6000	8046	8000	10728	9600	12874	1350

\* Special Order Ratio.

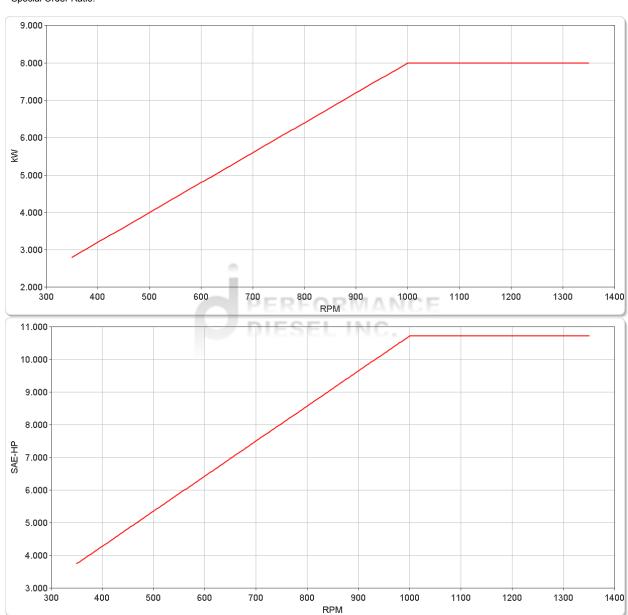


Ratings

# **Continuous Duty**

RATIOS	MAX. TORQUE POWER/RPM					INPUT POWER CAPACITY						
+121	Nm	ftlb	kW	hp	kW	hp	kW	hp	kW	hp	RPM	
750 rpm 900 rpm 1000 rpm												
1.487, 1.694, 1.771, 1.853, 1.912, 2.129	76400	56350	8.0000	10.7282	6000	8046	7200	9655	8000	10728	1350	

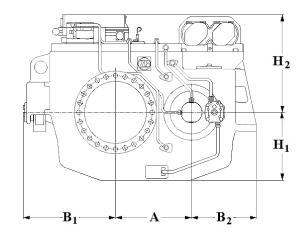
\* Special Order Ratio.



### **Dimensions**

 $L_1$ 

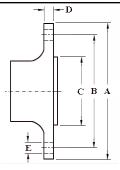




mm (inches)									
Α	B <sub>1</sub>	B <sub>2</sub>	H <sub>1</sub>	H <sub>2</sub>	5 1	L <sub>1</sub>	L <sub>2</sub>		
600 (23.6)	730 (28.7)	515 (20.3)	535 (21.1)	770 (30.3)	705 (27.8)	995 (39.2)	761 (30.0)		
	Weigh	t kg (lb)			Oil Capacity	Litre (US qt)			
	3,925	( 8,415)			200 (	( 212)			

**Output Coupling Dimensions** 

	ΛR		1	2		11/1	Bolt Holes					
4	^		Ь					No.	Diameter (			
mm	in	mm	in	mm	in	mm	in	INO.	mm	in		
650	25.6	580	22.8	500	19.7	50.0	1.97	24	36.4	1.43		





#### **Duty Definitions**

LIGHT DUTY DEFINITION Intermittent operation with large variations in engine speed and power

Average engine operating 2500 hours/year

hours limit: (for hydraulic gearboxes smaller than the ZF 650 series, 2000 hours/year).

Typical hull forms: Planing and semi-displacement.

Typical applications: Private and charter, sport/leisure activities, naval and police activities.

MEDIUM DUTY DEFINITION Intermittent operation with some variations in engine speed and power

Average engine operating 4000 hours/year.

hours limit: 3500 hours/year for gearboxes smaller than ZF 2000 series and workboat ZF W2700 series.

Typical hull forms: Semi-displacement and displacement

Typical applications: Charter and commercial craft (example: crew boats and fast ferries), and naval and police activities.

CONTINUOUS DUTY DEFINITION Continuous operation with little or no variations in engine speed and power

Average engine operating Unlimited

hours limit:

Typical hull forms: Displacement.

Typical applications: Heavy duty commercial vessels, tugs, fishing boats

#### **Duty Ratings**

Ratings apply to marine diesel engines at the indicated speeds. At other engine speeds, the respective power capacity (kW) of the transmission can be obtained by multiplying the Power/Speed ratio by the speed.

Approximate conversion factors:

1 kW = 1.36 metric hp

1 kW = 1.34 U.S. hp (SAE)

1 U.S. hp = 1.014 metric hp

1 Nm = 0.74 lb.ft

Ratings apply to right hand turning engines, i.e. engines having counterclockwise rotating flywheels when viewing the flywheel end of the engine. These ratings allow full power through forward and reverse gear trains, unless otherwise stated.

Contact your nearest ZF Sales and Service office for ratings applicable to gas turbines, gasoline (petrol) engines, as well as left hand turning engines, and marine transmissions for large horsepower capacity engines.

Ratings apply to marine transmissions currently in production or in development and are subject to change without prior notice.

NOTE: THE MAXIMUM RATED INPUT POWER MUST NOT BE EXCEEDED (SEE RESPECTIVE RATINGS IN THE TECHNICAL DATA SHEETS)

### Safe Operating Notice

The safe operation of ZF products depends upon adherence to technical data presented in our brochures. Safe operation also depends upon proper installation, operation and routine maintenance and inspection under prevailing conditions and recommendations set forth by ZF. Damage to transmission caused by repeated or continuous emergency manoeuvres or abnormal operation is not covered under warranty. It is the responsibility of users and not ZF to provide and install guards and safety devices, which may be required by recognized safety standards of the respective country (e.g. for U.S.A. the Occupational Safety Act of 1970 and its subsequent provisions).

# **Monitoring Notice**

The safe operation of ZF products depends upon adherence to ZF monitoring recommendations presented in our operating manuals, etc. It is the responsibility of users and not ZF to provide and install monitoring devices and safety interlock systems as may be deemed prudent by ZF. Consult ZF for details and recommendations.

## **Torsional Responsibility and Torsional Couplings**

The responsibility for ensuring torsional compatibility rests with the assembler of the drive and driven equipment. ZF can accept no liability for gearbox noise caused by vibrations or for damage to the gearbox, the flexible coupling or to other parts of the drive unit caused by this kind of vibration. Contact ZF for further information and assistance. ZF recommends the use of a torsional limit stop for single engine powered boats, wherein loss of propulsion power can result in loss of control. It is the buyer's responsibility to specify this option, which can result in additional cost and a possible increase in installation length.

ZF can accept no liability for personal injury, loss of life, or damage or loss of property due to the failure of the buyer to specify a torsional limit stop. ZF selects torsional couplings on the basis of nominal input torque ratings and commonly accepted rated engine governed speeds. Consult ZF for details concerning speed limits of standard offering torsional couplings, which can be less than the transmission limit. Special torsional couplings may be required for Survey Society Ice Classification requirements.

