

Vertical offset, remote mount marine transmission.

#### **Description**

- 2 shaft non reverse reduction transmission with hydraulic clutch mounted on the input shaft.
- Fully works tested, reliable and simple to install .
- Suitable for commercial vessels in all applications as well as for motoryachts etc .
- Design, manufacture and quality control standards comply with ISO 9001 and AQAP .
- Compatible with all types of engines and propulsion systems, including waterjets and surface-piercing propellers and cpps

#### **Features**

- Lightweight and robust aluminum alloy casing (sea water resistant) .
- Case hardened and precisely ground gear teeth for long life and smooth running .
- Output shaft thrust bearing designed to take maximum propeller thrust astern and ahead .
- Smooth and reliable hydraulic shifting with control lever for attachment of push-pull cable or other operating system.
- Compact, space-saving design, complete with oil cooler, pump and full flow filter .
- Suitable for multi engine installations.

#### **Options**

- Classification by all major Classification Societies on request .
- Monitoring devices fitted and connected to a terminal box as required .
- Trailing pump to guarantee adequate transmission lubrication when the output shaft is rotated with the input shaft stationary .

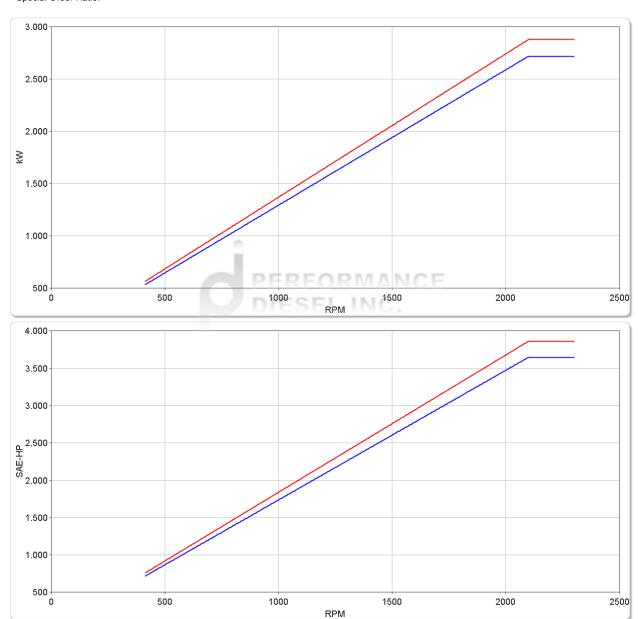


Ratings

### **Pleasure Duty**

RATIOS	MAX. TORQUE POWER/RPM				墊	MAX. RPM					
$+\cup$	Nm	ftlb	kW	hp	kW	hp	kW	hp	kW	hp	S IVI
	1800	rpm 2000 rpm 2100		rpm							
1.485*, 1.828*, 2.037, 2.231*, 2.565, 2.773*, 2.905	13100	9662	1.3717	1.8395	2469	3311	2743	3679	2881	3863	2300
3.174*	12371	9124	1.2954	1.7372	2332	3127	2591	3474	2720	3648	2300

<sup>\*</sup> Special Order Ratio.

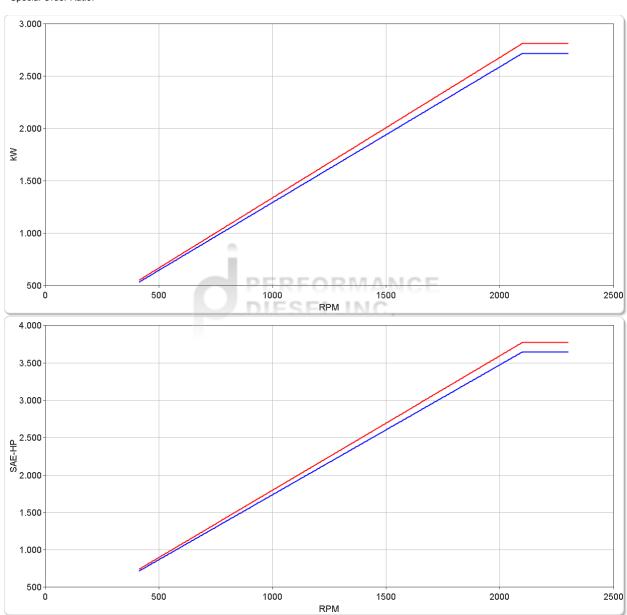


Ratings

## **Light Duty**

RATIOS	MAX. TORQUE POWER/RPM					INPUT POWER CAPACITY					
$+$ $\cup$ $\cup$ $\cup$	Nm	ftlb	kW	hp	kW	hp	kW	hp	kW	hp	RPM
							1800 rpm   2000 rpm		2100 rpm		
1.485*, 1.828*, 2.037, 2.231*, 2.565, 2.773*, 2.905	12800	9441	1.3403	1.7974	2413	3235	2681	3595	2815	3775	2300
3.174*	12371	9124	1.2954	1.7372	2332	3127	2591	3474	2720	3648	2300

\* Special Order Ratio.

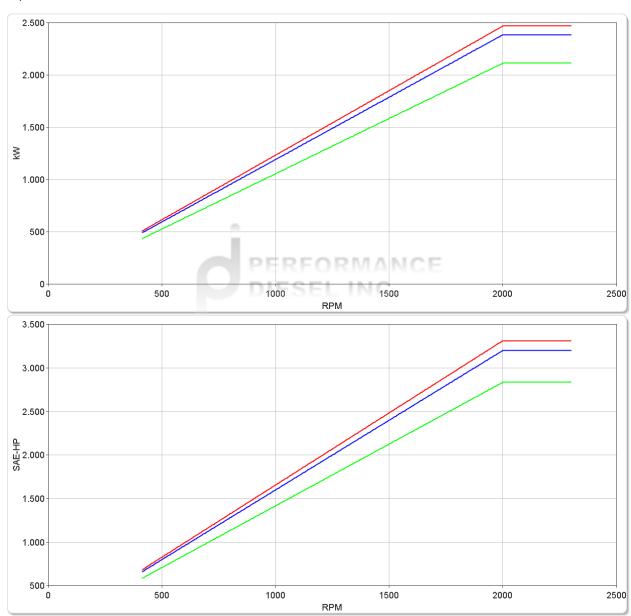


Ratings

## **Medium Duty**

	RATIOS	MAX. TORQUE POWER/RPM INPUT POWER CAPACITY									Y	MAX. RPM
		Nm	ftlb	kW	hp	kW	hp	kW	hp	kW	hp	TXI IVI
1600 rpm   1800 rpm   2000 rpm												
	1.485*, 1.828*, 2.037, 2.231*, 2.565, 2.773*	11800	8703	1.2356	1.6570	1977	2651	2224	2983	2471	3314	2300
	2.905	11400	8408	1.1937	1.6008	1910	2561	2149	2881	2387	3202	2300
	3.174*	10101	7450	1.0577	1.4184	1692	2269	1904	2553	2115	2837	2300

<sup>\*</sup> Special Order Ratio.

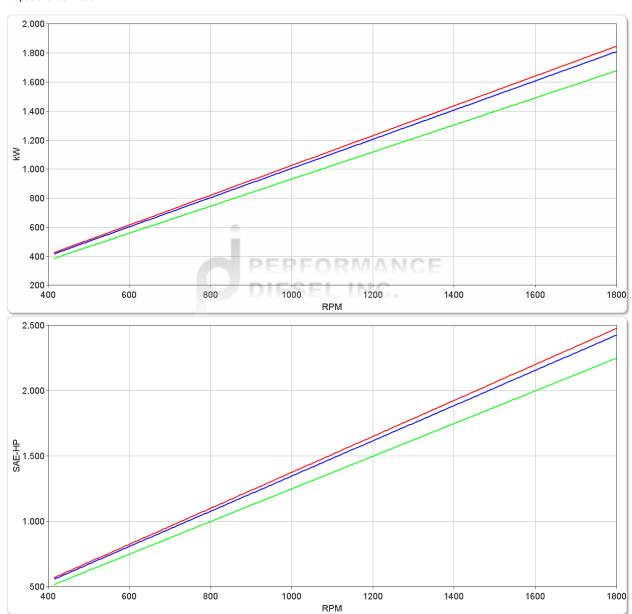


# Ratings

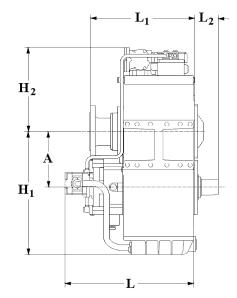
## **Continuous Duty**

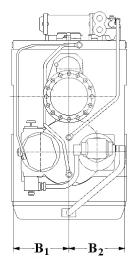
RATIOS		MAX. TORQUE POWER/RPM					INPUT POWER CAPACITY					
	Nm	ftlb	kW	hp	kW	hp	kW	hp	kW	hp	RPM	
1200 rpm   1600 rpm   1800 rpm												
1.485*, 1.828*, 2.037, 2.231*, 2.565, 2.773*	9800	7228	1.0262	1.3761	1231	1651	1642	2202	1847	2477	1800	
2.905	9600	7081	1.0052	1.3480	1206	1618	1608	2157	1809	2426	1800	
3.174*	8900	6564	0.9319	1.2497	1118	1500	1491	2000	1677	2250	1800	

<sup>\*</sup> Special Order Ratio.



### Dimensions

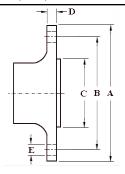




mm (inches)											
Α	B <sub>1</sub>	B <sub>2</sub>	H <sub>1</sub>	H <sub>2</sub>	SIL	1 41	L <sub>2</sub>				
340 (13.4)	352 (13.8)	352 (13.8)	750 (29.5)	520 (20.5)	795 (31.3)	638 (25.1)	146 (5.70)				
	Weigh	t kg (lb)		Oil Capacity Litre (US qt)							
	705 (	1,551)		50.0 (53.0)							

**Output Coupling Dimensions** 

	Δ Β		7	C		7/10	Bolt Holes				
4	^		5					No.	Diameter (E)		
mm	in	mm	in	mm	in	mm	in	INO.	mm	in	
320	12.6	280	11.0	230	9.06	30.0	1.18	16	24.2	0.95	





#### **Duty Definitions**

PLEASURE DUTY DEFINITION Highly intermittent operation with very large variations in engine speed and power

Average engine operating 500 hours/year

hours limit: 300 hours/year for mechanical gearboxes

Typical hull forms: Planing.

Typical applications: Private, non-commercial, non-charter sport/leisure activities.

LIGHT DUTY DEFINITION Intermittent operation with large variations in engine speed and power

Average engine operating 2500 hours/year

hours limit: (for hydraulic gearboxes smaller than the ZF 650 series, 2000 hours/year).

Typical hull forms: Planing and semi-displacement.

Typical applications: Private and charter, sport/leisure activities, naval and police activities.

MEDIUM DUTY DEFINITION Intermittent operation with some variations in engine speed and power

Average engine operating 4000 hours/year.

hours limit: 3500 hours/year for gearboxes smaller than ZF 2000 series and workboat ZF W2700 series.

Typical hull forms: Semi-displacement and displacement

Typical applications: Charter and commercial craft (example: crew boats and fast ferries), and naval and police activities.

CONTINUOUS DUTY DEFINITION Continuous operation with little or no variations in engine speed and power

Average engine operating Unlimited

hours limit:

Typical hull forms: Displacement.

Typical applications: Heavy duty commercial vessels, tugs, fishing boats

#### **Duty Ratings**

Ratings apply to marine diesel engines at the indicated speeds. At other engine speeds, the respective power capacity (kW) of the transmission can be obtained by multiplying the Power/Speed ratio by the speed.

Approximate conversion factors:

1 kW = 1.36 metric hp

1 kW = 1.34 U.S. hp (SAE)

1 U.S. hp = 1.014 metric hp

1 Nm = 0.74 lb.ft

Ratings apply to right hand turning engines, i.e. engines having counterclockwise rotating flywheels when viewing the flywheel end of the engine. These ratings allow full power through forward and reverse gear trains, unless otherwise stated.

Contact your nearest ZF Sales and Service office for ratings applicable to gas turbines, gasoline (petrol) engines, as well as left hand turning engines, and marine transmissions for large horsepower capacity engines.

Ratings apply to marine transmissions currently in production or in development and are subject to change without prior notice.

NOTE: THE MAXIMUM RATED INPUT POWER MUST NOT BE EXCEEDED (SEE RESPECTIVE RATINGS IN THE TECHNICAL DATA SHEETS)

### **Safe Operating Notice**

The safe operation of ZF products depends upon adherence to technical data presented in our brochures. Safe operation also depends upon proper installation, operation and routine maintenance and inspection under prevailing conditions and recommendations set forth by ZF. Damage to transmission caused by repeated or continuous emergency manoeuvres or abnormal operation is not covered under warranty. It is the responsibility of users and not ZF to provide and install guards and safety devices, which may be required by recognized safety standards of the respective country (e.g. for U.S.A. the Occupational Safety Act of 1970 and its subsequent provisions).

### **Monitoring Notice**

The safe operation of ZF products depends upon adherence to ZF monitoring recommendations presented in our operating manuals, etc. It is the responsibility of users and not ZF to provide and install monitoring devices and safety interlock systems as may be deemed prudent by ZF. Consult ZF for details and recommendations.

### **Torsional Responsibility and Torsional Couplings**

The responsibility for ensuring torsional compatibility rests with the assembler of the drive and driven equipment. ZF can accept no liability for gearbox noise caused by vibrations or for damage to the gearbox, the flexible coupling or to other parts of the drive unit caused by this kind of vibration. Contact ZF for further information and assistance. ZF recommends the use of a torsional limit stop for single engine powered boats, wherein loss of propulsion power can result in loss of control. It is the buyer's responsibility to specify this option, which can result in additional cost and a possible increase in installation length.

ZF can accept no liability for personal injury, loss of life, or damage or loss of property due to the failure of the buyer to specify a torsional limit stop. ZF selects torsional couplings on the basis of nominal input torque ratings and commonly accepted rated engine governed speeds. Consult ZF for details concerning speed limits of standard offering torsional couplings, which can be less than the transmission limit. Special torsional couplings may be required for Survey Society Ice Classification requirements.

