### **Marine Propulsion Systems**





# **ZF W7610**

Vertical offset, direct or remote mount marine transmission.

#### Description

- Fully works tested, reliable and simple to install .
- Reverse reduction marine transmission with hydraulically actuated multi-disc clutches .
- Design, manufacture and quality control standards comply with ISO 9001 and AQAP.
- Compatible with all types of engines and propulsion systems .
- Also suitable for large displacement yachts and passenger ferries.
- Free standing design with cast on mounting bracket .
- Remote mounted version available with aluminium casing .

#### **Features**

- Case hardened and precisely ground gear teeth for long life and smooth running .
- Output shaft thrust bearing designed to take maximum propeller thrust astern and ahead .
- Smooth and reliable hydraulic shifting with control lever for attachment of push-pull cable or other operating
- system. INC FSFI
- Emergency "get home" capability .
- Suitable for twin engine installation (same ratio and torque capacity enginewise or counter-enginewise).
- Durable cast iron construction .
- Compact, space saving design with increased bearing and clutch capacity for heavy duty, and matching oil cooler. .

### Options

- Engine-matched torsional coupling .
- Propeller shaft flange and coupling bolt sets .
- Classification by all major Classification Societies on request .
- Trolling valve for slow-speed drive .
- PTO (live) .
- Electric clutch control (24 VDC).
- Monitoring system .
- Machined surfaces for custom designed mounting brackets .
- SAE 00 bell housing for centering only.
- "AUTOTROLL" .



## **Continuous Duty**

RATIOS	MAX. TORQUE		POWER/RPM		INPUT POWER CAPACITY				Y	MAX.		
	Nm	ftlb	kW	hp	kW	hp	kW	hp	kW	hp	WUSPC IA1	
							) rpm 🛛 1600 rp		n 1800 rpm			
4.577*, 5.000, 5.435	9800	7228	1.0262	1.3761	1231	1651	1642	2202	1847	2477	1800	
5.952	9600	7081	1.0052	1.3480	1206	1618	1608	2157	1809	2426	1800	
6.250	9201	6786	0.9635	1.2920	1156	1550	1542	2067	1734	2326	1800	
6.500*	8900	6564	0.9319	1.2497	1118	1500	1491	2000	1677	2250	1800	
6.833*	8000	5900	0.8377	1.1234	1005	1348	1340	1797	1508	2022	1800	

\* Special Order Ratio.







1		<u> </u>		mm (ir	nches)		1		MIUX1		
А	B <sub>1</sub>	B <sub>2</sub>	H1	H <sub>2</sub>	L	L1	L <sub>2</sub>	L3	Bell Hsg.		
600 (23.6)	630 (24.8)	630 (24.8)	560 (22.1)	960 (37.8)	761 (30.0)	773 (30.4)	146 (5.75)	250 (9.84)			
	1/ //	Neight kg (lk	)		Oil Capacity Litre (US qt)						
	2	2,520 ( 5,544	4)	120 ( 128)							

# Output Coupling Dimensions

ΛΡ				C			-	Bolt Holes			
-	~	0.000	D	Met	C	D		No	Diameter (E)		
mm	in	mm	in	mm	in	mm	in	INO.	mm	in	
544	21.4	492	19.4	437	17.2	45.0	1.77	12	30.4	1.20	





### **Duty Definitions**

CONTINUOUS DUTY DEFINITION Continuous operation with little or no variations in engine speed and power

Average engine operating Unlimited

hours limit: Typical hull forms: Displacement.

Typical applications: Heavy duty commercial vessels, tugs, fishing boats.

### **Duty Ratings**

Ratings apply to marine diesel engines at the indicated speeds. At other engine speeds, the respective power capacity (kW) of the transmission can be obtained by multiplying the Power/Speed ratio by the speed. Approximate conversion factors:

1 kW = 1.36 metric hp

1 kW = 1.34 U.S. hp (SAE)

1 U.S. hp = 1.014 metric hp

1 Nm = 0.74 lb.ft.

Ratings apply to right hand turning engines, i.e. engines having counterclockwise rotating flywheels when viewing the flywheel end of the engine. These ratings allow full power through forward and reverse gear trains, unless otherwise stated.

Contact your nearest ZF Sales and Service office for ratings applicable to gas turbines, gasoline (petrol) engines, as well as left hand turning engines, and marine transmissions for large horsepower capacity engines.

Ratings apply to marine transmissions currently in production or in development and are subject to change without prior notice.

NOTE: THE MAXIMUM RATED INPUT POWER MUST NOT BE EXCEEDED (SEE RESPECTIVE RATINGS IN THE TECHNICAL DATA SHEETS)

### Safe Operating Notice

The safe operation of ZF products depends upon adherence to technical data presented in our brochures. Safe operation also depends upon proper installation, operation and routine maintenance and inspection under prevailing conditions and recommendations set forth by ZF. Damage to transmission caused by repeated or continuous emergency manoeuvres or abnormal operation is not covered under warranty. It is the responsibility of users and not ZF to provide and install guards and safety devices, which may be required by recognized safety standards of the respective country (e.g. for U.S.A. the Occupational Safety Act of 1970 and its subsequent provisions).

### **Monitoring Notice**

The safe operation of ZF products depends upon adherence to ZF monitoring recommendations presented in our operating manuals, etc. It is the responsibility of users and not ZF to provide and install monitoring devices and safety interlock systems as may be deemed prudent by ZF. Consult ZF for details and recommendations.

### **Torsional Responsibility and Torsional Couplings**

The responsibility for ensuring torsional compatibility rests with the assembler of the drive and driven equipment. ZF can accept no liability for gearbox noise caused by vibrations or for damage to the gearbox, the flexible coupling or to other parts of the drive unit caused by this kind of vibration. Contact ZF for further information and assistance. ZF recommends the use of a torsional limit stop for single engine powered boats, wherein loss of propulsion power can result in loss of control. It is the buyer's responsibility to specify this option, which can result in additional cost and a possible increase in installation length.

ZF can accept no liability for personal injury, loss of life, or damage or loss of property due to the failure of the buyer to specify a torsional limit stop. ZF selects torsional couplings on the basis of nominal input torque ratings and commonly accepted rated engine governed speeds. Consult ZF for details concerning speed limits of standard offering torsional couplings, which can be less than the transmission limit. Special torsional couplings may be required for Survey Society Ice Classification requirements.

