



# **ZF 3370**

Vertical offset, direct or remote mount marine transmission.

# **Description**

- 3 shaft, reverse reduction transmission with hydraulic clutch mounted on the input shaft and another one mounted on the reverse shaft. Input drive on opposite side to output drive.
- Fully works tested, reliable and simple to install.
- Suitable for private, non-commercial, non-charter sport/leisure boats .
- Compatible with all types of engines and propulsion systems, including waterjets , as applicable .
- Compact, space-saving design, complete with oil cooler, pump and full flow filter.
- Design, manufacture and quality control standards comply with ISO 9001.

#### **Features**

- Lightweight and robust aluminum alloy casing (sea water resistant) .
- Case hardened and precisely ground gear teeth for long life and smooth running .
- Output shaft thrust bearing designed to take maximum propeller thrust astern and ahead .
- Smooth and reliable hydraulic shifting with electric actuation .
- Emergency "get home" capability .
  "SUPERSHIFT" clutch control .

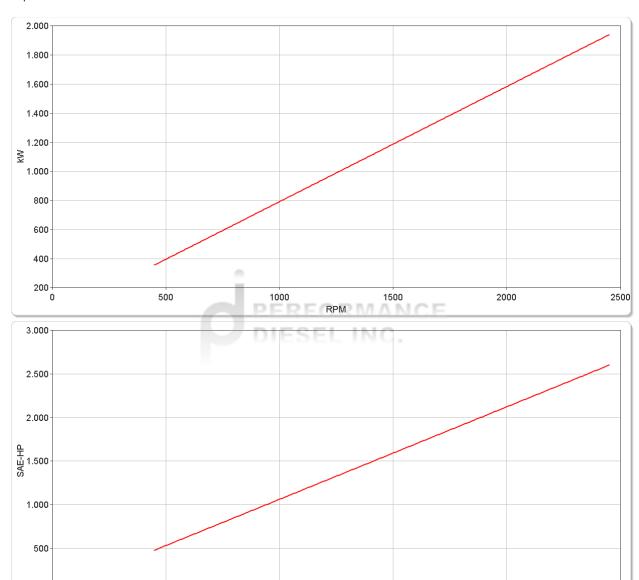
## **Options**

- Engine-matched torsional coupling .
- Mounting brackets .
- Propeller shaft flange and coupling bolt sets.
- SAE 1 or SAE 0 bell housings .
- Input flange .
- Mechanical actuation with lever for attachment of push-pull cable .
- Live PTO's: Pump shaft driven, input shaft driven, TOP PTO .
- Trailing pump
- Trolling valve(electrical) .
- Supershift (with Autotroll and Easidock) .
- U-drive version also available.

# **Pleasure Duty**

RATIOS	MA TOF	INPUT POWER CAPACITY					MAX. RPM			
	Nm	ftlb	kW hp	kW	hp	kW	hp	kW	hp	TXI IVI
		2100	rpm	2300	) rpm	2450	) rpm			
3.519*, 4.000, 4.478	7564	5579	0.7920 1.062	1 1663 2	2231	1822	2443	1941	2602	2450

<sup>\*</sup> Special Order Ratio.



1000

RPM

1500

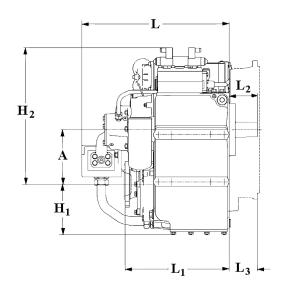
2000

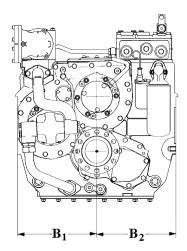
2500

0

500

# **ZF 3370** Dimensions

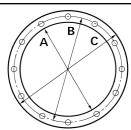




mm (inches)										
Α	B <sub>1</sub>	B <sub>2</sub>	H <sub>1</sub>	H <sub>2</sub>	L	L <sub>1</sub>	L <sub>2</sub>	L3	Bell Hsg.	
385 (15.2)	375 (14.8)	375 (14.8)	345 (13.6)	722 (28.4)	670 (26.4)	595 (23.4)	132 (5.20)	150 (5.90)		
	١	Veight kg (lb	o) (		Oil Capacity Litre (US qt)					
		670 ( 1,474)	)		36.0 (38.2)					

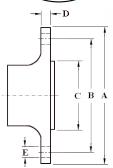
**SAE Bell Housing Dimensions** 

SAE No.	-	4	18	3	C		Bolt Holes		
	1,					TE	No.	Dian	neter
	mm	in	mm	in	mm	in	IVO.	mm	in
0	647.7	25.5	679.45	26.75	711.2	28.0	16	13.49	17/32
1	511.18	20.125	530.23	20.875	552.45	21.75	12	11.91	15/32



**Output Coupling Dimensions** 

	Δ		R	C		D		Bolt Holes			
*	^		ь		C			No.	Diameter (E)		
mm	in	mm	in	mm	in	mm	in	140.	mm	in	
390	15.4	345	13.6	250	9.84	30.0	1.18	12	24.2	0.95	





#### **Duty Definitions**

PLEASURE DUTY DEFINITION Highly intermittent operation with very large variations in engine speed and power

Average engine operating 500 hours/year

hours limit: 300 hours/year for mechanical gearboxes

Typical hull forms: Planing.

Typical applications: Private, non-commercial, non-charter sport/leisure activities.

## **Duty Ratings**

Ratings apply to marine diesel engines at the indicated speeds. At other engine speeds, the respective power capacity (kW) of the transmission can be obtained by multiplying the Power/Speed ratio by the speed. Approximate conversion factors:

1 kW = 1.36 metric hp

1 kW = 1.34 U.S. hp (SAE)

1 U.S. hp = 1.014 metric hp

1 Nm = 0.74 lb.ft.

Ratings apply to right hand turning engines, i.e. engines having counterclockwise rotating flywheels when viewing the flywheel end of the engine. These ratings allow full power through forward and reverse gear trains, unless otherwise stated.

Contact your nearest ZF Sales and Service office for ratings applicable to gas turbines, gasoline (petrol) engines, as well as left hand turning engines, and marine transmissions for large horsepower capacity engines.

Ratings apply to marine transmissions currently in production or in development and are subject to change without prior notice.

NOTE: THE MAXIMUM RATED INPUT POWER MUST NOT BE EXCEEDED (SEE RESPECTIVE RATINGS IN THE TECHNICAL DATA SHEETS)

# **Safe Operating Notice**

The safe operation of ZF products depends upon adherence to technical data presented in our brochures. Safe operation also depends upon proper installation, operation and routine maintenance and inspection under prevailing conditions and recommendations set forth by ZF. Damage to transmission caused by repeated or continuous emergency manoeuvres or abnormal operation is not covered under warranty. It is the responsibility of users and not ZF to provide and install guards and safety devices, which may be required by recognized safety standards of the respective country (e.g. for U.S.A. the Occupational Safety Act of 1970 and its subsequent provisions).

# **Monitoring Notice**

The safe operation of ZF products depends upon adherence to ZF monitoring recommendations presented in our operating manuals, etc. It is the responsibility of users and not ZF to provide and install monitoring devices and safety interlock systems as may be deemed prudent by ZF. Consult ZF for details and recommendations.

# **Torsional Responsibility and Torsional Couplings**

The responsibility for ensuring torsional compatibility rests with the assembler of the drive and driven equipment. ZF can accept no liability for gearbox noise caused by vibrations or for damage to the gearbox, the flexible coupling or to other parts of the drive unit caused by this kind of vibration. Contact ZF for further information and assistance. ZF recommends the use of a torsional limit stop for single engine powered boats, wherein loss of propulsion power can result in loss of control. It is the buyer's responsibility to specify this option, which can result in additional cost and a possible increase in installation length.

ZF can accept no liability for personal injury, loss of life, or damage or loss of property due to the failure of the buyer to specify a torsional limit stop. ZF selects torsional couplings on the basis of nominal input torque ratings and commonly accepted rated engine governed speeds. Consult ZF for details concerning speed limits of standard offering torsional couplings, which can be less than the transmission limit. Special torsional couplings may be required for Survey Society Ice Classification requirements.

